



Gunsmithing Services & Rates

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The Building with the Big Round Windows!

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**Prices subject to change without notice.*

Gunsmithing with a side of retail!

Blue Mountain Gunsmithing and Sales opened its doors in January 2012. We are a family owned and operated shop located in Williams Lake, BC. Our store started up as a “whole in the wall” taking up 1200 sq. ft. of space in one end of our facility. Over the years we have exceeded our expectations and by December 2017 have done two expansions to our store to take up our entire building.

Our gunsmiths are Certified Professionals offering a wide range of gunsmithing services from basic cleanings, repairs & scope mounting, to complete restorations including hot blueing and custom stock builds. We also offer repairs and service on compound and recurve bows including arrow building.

Our mission is to provide professional-level services, products and expertise to address the shooting requirements of our customers, be that Target, Hunting, Competition, or just recreational plinking. We are dedicated to the support of all firearms enthusiasts in the Cariboo-Chilcotin & Central Coast region of British Columbia and beyond.

This guide includes some of the gunsmithing services we provide with rates. Please note jobs with (*) beside pricing are starting prices. If there is a service you are looking for that we have not listed please contact us, we would be happy to discuss it with you!

Hourly Rate

Hourly Shop Rate	\$90.00
Minimum Shop Rate (Basic Charge)	\$45.00
Hourly Machining Rate	\$120.00
Rush Fee	\$45.00

(Over & above cost of repair)

Firearm Assessments

Assess Firearm for Safety, Function & Value.....	\$90.00*
<i>(Determine firearm is safe, functions properly, & current non collector value)</i>	
Assess Condition & Repair Cost Estimate	\$90.00/gun
Assess Problem w. Firearm	\$90.00/hr
Assess Value of Firearm	\$90.00/gun

Cleaning/Repairs

Note: *The following rates are the average cost assuming normal conditions. Fowled Barrels or Excessively Dirty Firearms will be charged shop rate over the base rate.*

Repairs after Cleaning	\$90.00/hr
Bolt Action CF Rifles	\$90.00
Lever Action Rifles	\$135.00
<i>(Including Single Trigger, Double Barrel S/G)</i>	
Semi Auto Rifles & Shotguns	\$135.00
<i>(Including Pump Rifles & S/G)</i>	
Odd or Unusual Firearms	\$90.00/hr
BA Rimfire & Sigle Shot Shotguns	\$90.00
Handguns	\$135.00
Revolvers	\$180.00
Assess Problem w. Firearm	\$90.00/hr

(After Cleaning)

During cleaning firearms are disassembled, cleaned, repaired and reassembled; most repairs require this process.

Steel Finish/Refinishing

Arma Coating

Wood Stock	\$225.00*
<i>(Stock supplied by customer)</i>	
Synthetic Stock	\$175.00*
<i>(Stock supplied by customer)</i>	
Steel Parts, Barrel & Receiver Only	\$350.00
Bottom Metal	\$60.00
Small Parts	\$100.00
Scopes/Detail Parts	\$90.00/hr*

Bluing

Premium Polish	Price on Request
High Polish Finish	\$500.00
Medium/Factory Polish Finish	\$350.00
<i>(Customer determines how much damage removed)</i>	
Hunter/Factory Finish	\$285.00
<i>(Rescue bluing to ensure no further rust damage)</i>	
Bottom Metal & Small Parts	\$100.00
Blue Muzzle Brake	\$25.00
Repair of Damage/Extensive or Deep Pitting	\$90.00/hr

Note: Premium and High, Polish Finish requires removal of all damage possible.

Recondition Stainless Steel

Stainless Steel – Bright Polish	\$250.00
<i>(All Damaged removed)</i>	
Stainless Steel Matte Finish	\$200.00
Repair of Damage/Extensive or Deep Pitting	\$90/hr

Plating

Nickel Plating	Price on Request
Copper Plating	Price on Request
Gold Plating	Price on Request

Customizing

Jeweling Bolt \$250.00

Machine Work

Barrel Straightening \$90.00
Cut & Crown Rifle Barrel (Over 22") \$90.00*
*(*Additional Charge if Barrel must be removed)*
Cut & Crown Shotgun Barrel \$60.00*

Muzzle Break Installation

Blued Steel \$300.00
Stainless Steel \$300.00

Note: Cost includes standard brake & fitting.
Additional Charge if barrel to be removed.

Cut & Thread for Muzzle Brake

Conventional Barrel \$160.00
Muzzle Thread Cap \$45.00
Remove/Set Different Barrel \$90.00/hr
(Same Calibre)
Remove/Set Same Barrel \$90.00/hr
(For Machine work on Barrel)

Drill & Tap

Set up for Jig \$45.00
Drill & Tap \$10.00/hl

General Gunsmithing

Note (*) means starting price, complete quote can be made after examination of firearm.

Bend Bolt Handle	\$65.00
Install Trigger	\$90.00
Trigger Work	\$135.00
<i>(Setup, Polish Sear Points)</i>	
Remove Fired case from Chamber	\$90.00/hr
Remove Live Round from Chamber	\$180.00
Cast Chamber	\$50.00*
<i>(Using Cerrosafe, additional charge if barrel to be removed)</i>	
Remove Lock	\$10.00

Sights

Sight Installation (fibre optic, front blade sight).....	\$15.00*
Iron Sight Installation (Front Only)	\$15.00
Basic Sight Install	\$25.00*
<i>(Install Front/Rear Sight w/o issues)</i>	
Ghost Ring Sight Install	\$95.00
Soldered Sights	\$100.00

Note: Cost of sight is addition.

Head Spacing

Check Head spacing	\$45.00
Check Headspace & Test Fire	\$90.00
<i>(Plus cost of ammo unless supplied by customer)</i>	
Check Headspace & Test Fire Magnum	\$100.00
<i>(Plus cost of ammo unless supplied by customer)</i>	

Scope Mounting

Bore Sighting	\$15/gun
Mount & Boresight	\$65.00
Drill & Tap Required.....	See Drill & Tap P.6
<i>(Exception: Hardened Receivers)</i>	
LAP Scope Rings	\$50.00
Full Professional Mount	\$180.00
<i>(Perfect Level, LAP Rings, Align, Mount & Boresight)</i>	

Sighting in Rifles & Shotguns

Standard Calibres	\$90.00
<i>(Plus cost of ammo)</i>	
Magnum Rifles & Shotgun Slug Guns	\$110.00
<i>(Plus Cost of Ammo)</i>	

Stock Work

Note () means starting, complete quote can be made after examination of firearm.*

Stock Building/Refinishing

Refinishing	\$265.00*
Repair Cracks, Gouges, & Other Damage	\$90.00/hr
New Stock, Build/Fit/Finish	\$1,000.00*
<i>(Plus cost of wood: Basic American Black Walnut)</i>	
Upgraded Wood	Price on Request
Cut Stock to New Length	\$75.00
<i>(Possibility of chipping)</i>	
Free Float Barrel	\$90.00

Bedding

Bed Recoil Lug Only	\$120.00
Bed RR & FR Recoil Lugs	\$150.00
<i>(Requires Action to be stripped completely)</i>	
Bed Full Length	\$200.00
<i>(Rear stock bolt to Front of Stock. Requires Action to be stripped completely)</i>	
Pillar Bedding, Front & Rear	\$200.00
<i>(Plus Cost of Pillars)</i>	
Bed Steel & Bottom Metal	\$90.00/hr

Recoil Pad Installation

Wood/Synthetic Stock (Perfect Fit)	\$20.00
Grind to Fit, Wood Stock	\$45.00
Grind to Fit, Synthetic Stock	\$45.00
<i>(Requires Stock Adjustment, addition cost)</i>	
Prepare Stock for Recoil Pad	\$90.00/hr

Stock Work – Miscellaneous

Sling Swivel Installation \$45.00*
(For front & rear; *Note possibility of chipping*)

Archery

Note (*) means starting price, complete quote can be made after examination of Bow or Arrows.

Compound & Recurve Bow

Hourly Rate \$90.00
Minimum Charge \$45.00
Compound, Full Set Up \$90.00/hr
(Replace Strings/Cables, Peep Sight, Serve String, Loop, Tune)
Replace String ... \$45.00*
Replace String & Cable \$90.00*
Install Peep Sight incl. Serving \$50.00
Serve String ... \$90.00
Set up Bow ... \$45.00
Tune Bow \$90.00
Inspect for Damage \$45.00

Arrow Build

**Price based on 1 dozen arrows*

Build Complete Arrows \$65.00
(Plus cost of Arrows & Components)
Fletch New Arrow \$45.00
Re-Fletch Arrows ... \$45.00
(Plus cost to clean up arrows for new fletching)
Cut to Length ... \$10.00/doz
Install Tip Inserts \$20.00

Requirements/Legalities

Possession & Acquisition License Required (PAL)

Restricted Firearms must be accompanied with a Valid Restricted Possession and Acquisition License (RPAL) and Registration at time of drop off at the gunsmithing shop. When picked up after repairs, RPAL must be present and restricted firearms will **only** be released to the registered owner, unless arrangements have been made for a Short-Term Transport Permit in another person's name by the owner.

By law we are required to see a valid Possession and Acquisition License (PAL) at time of picking up any non-restricted and restricted firearms from the gunsmithing shop.

The rates listed in this guide are prices before tax. Goods and Service Tax (GST) will be charged on all gunsmithing jobs.

Out of Town Customers/Courier Required

Any firearms that are to be sent to out of town customers via courier will only be sent to the address that is associated with the PAL license. We will always clarify this information. These parcels will also require Insurance and signature options.

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